## **CASE STUDY**

Reducing vessel demurrage and operational risk for global bauxite value chain

# SOLO

**Type** Vessels

Module Tactical

#### **The Customer**

Our client is one of the world's largest metals and mining corporations with a primary focus on extraction of minerals as well as significant operations in refining, particularly for bauxite and iron ore.

#### The Problem

Our client sought to automate their planning processes to produce an optimised six-week shipping schedule across their bauxite value chain in Southeast Asia. They wanted the capability to scale and react to changes within the supply chain as/when they occur. Given the operational scope and complexity, effectiveness of planning efforts had previously been limited by manual and time-consuming processes.

#### **The Solution**

Polymathian designed and developed SOLO, an online decision support tool based on exact optimisation techniques, resulting in:

- the ability to produce an optimised plan within an hour
- high-level detailed plans for every vessel, including what is loaded and unloaded at each port, to better identify excess capacity in berthing and stockpiling
- plans that can be re-optimised multiple times a day to easily test the impact of changes and evaluate 'what-if' scenarios such as:
  - what if new vessel classes are allowed to transport more shipments?
  - how do port supply dedication rules impact demurrage?
  - what is the impact of removing some vessels from the managed fleet?

### The Challenges

Operational complexity across a value chain consisting of multiple mine sites and refineries, as well as up to 50 vessels to be scheduled.

Planners face multiple constraints and complex decisions to ensure:

- stock levels remain within acceptable bounds
- export shipments are delivered on time
- effective utilisation of fleet
- excess capacity identified

#### The Value





Significant reduction in demurrage



Training

Ability to use the tool as a training platform





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